

997 ENHANCER

DESCRIPTION: The 997 Enhancer is designed to slow down the flash time and increase the potlife on all urethane single stage and clearcoat products. This product is used in very warm or hot climates especially when spraying very large vehicles to improve overspray absorption and flow.

PRODUCT & ADDITIVES:

PRODUCT: 997 Enhancer

BASIC RAW MATERIALS: —Special catalysts and additives
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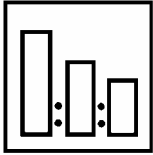


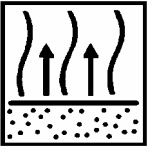
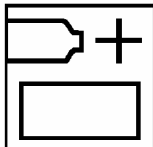
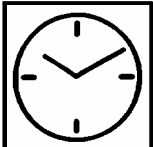
APPLICATION:

SUITABILITY: 997 Enhancer is best used above 100°F or in hot dry climates in :
 —200 single stage topcoat —3.8 HSP single stage topcoat
 —2.8 HSP single stage topcoat —All U-Tech clearcoats
 —3.5 HSP single stage topcoat

NOTE: 997 Enhancer is not suitable for use in Polybase or Polybase Plus.

MIXING RATIO: Before adding 997 Enhancer, it is necessary to first prepare the topcoat, ready for spraying. To one gallon ready to spray material of any of these products, add up to 2 ounces of 997 Enhancer. Stir thoroughly.

Addition of 997 Enhancer in conjunction with 3.5 HSP single stage color.

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|----|---|--|----|--|---|
| 1. |  | The ready to spray paint contains acrylic resin, xylene and other ingredients and being mixed also contains isocyanates. | 5. |  | Stir thoroughly |
| 2. |  | 3:1
3.5 HSP single stage color
3.5 Activator | 6. |  | Spray one coat followed by a cross coat or two to three single flowing coats. |
| 3. |  | Use the U-Tech Measuring Stick . | 7. |  | 20-25 minutes at 70°F (20°C) |
| 4. |  | Add Up to 2-3 ounces to ready to spray gallon or 15-20 grams per RTS Quart of U-Tech urethane products. | 8. |  | 9 hours at 70°F (20°C)
50 minutes at 140°F (60°C) |



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APPLICATION: After the addition 997 Enhancer, the topcoat can be applied as specified in the Technical Data Sheet for the product chosen.

NOTE: **Do not use** in Polybase or Polybase Plus.
Do not use in any wet-on-wet sealer.

CLEANING OF EQUIPMENT: Use Extra strong Cleaning Solvent or lacquer thinner.

STOCK KEEPING:

AVAILABILITY:

COLOR: Clear

CONTAINER SIZE: 1 pint

SHELF LIFE: One year if stored unopened at room temperature.

SAFETY ASPECTS:

VOC: 995 Blocked Accelerator: 7.8 lb/gal 936 g/liter

NOTICE: Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.