

## 996 SUPER CHARGER

**DESCRIPTION:** The 996 Super Charger is an additive that extends potlife and promotes extremely fast cure time. Recommended for extending potlife and speeding cure in cooler shop conditions. 996 can be used in all U-Tech high-solids systems and clearcoats.

### PRODUCT & ADDITIVES:

**PRODUCT:** 996 Super Charger

**BASIC RAW MATERIALS:** —Special catalysts and additives  
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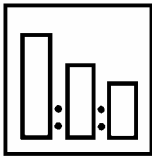


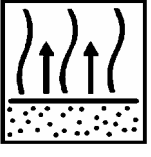
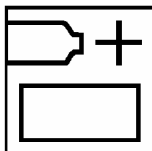
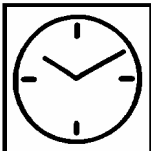
### APPLICATION:

**SUITABILITY:** 996 Super Charger is best used between 60°F to 80°F in :  
 —200 single stage topcoat —3.8 HSP single stage topcoat  
 —2.8 HSP single stage topcoat —All U-Tech clearcoats  
 —3.5 HSP single stage topcoat

**NOTE:** 996 Super Charger is not suitable for use in Polybase or Polybase Plus.

**MIXING RATIO:** Before adding 996 Super Charger, it is necessary to first prepare the topcoat, ready for spraying. To one gallon ready to spray material of any of these products, add up to 2 ounces or 10-15 grams RTS per Quart of 996 Super Charger. Stir thoroughly.

Addition of 996 Super Charger in conjunction with 3.5 HSP single stage color.

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|----|---|--|----|--|---|
| 1. |  | The ready to spray paint contains acrylic resin, xylene and other ingredients and being mixed also contains isocyanates. | 5. |  | Stir thoroughly   |
| 2. |  | <b>3:1</b><br>3.5 HSP single stage color<br>3.5 Activator  | 6. |  | Spray one coat followed by a cross coat or two to three single flowing coats. |
| 3. |  | Use the U-Tech Measuring Stick .   | 7. |  | 10-15 minutes at 70°F (20°C)  |
| 4. |  | Add Up to 2 ounces to ready to spray gallon or 10-15 grams per RTS quart of U-Tech urethane products.                    | 8. |  | 3 hours at 70°F (20°C)<br>30 minutes at 140°F (60°C)                          |



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**APPLICATION:** After the addition 996 Super Charger, the topcoat can be applied as specified in the Technical Data Sheet for the product chosen.

**NOTE:** **Do not use** in Polybase or Polybase Plus.  
**Do not use** in any wet-on-wet sealer.

**CLEANING OF EQUIPMENT:** Use Extra strong Cleaning Solvent or lacquer thinner.

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### STOCK KEEPING:

**AVAILABILITY:**

**COLOR:** Clear

**CONTAINER SIZE:** 1 pint

**SHELF LIFE:** One year if stored unopened at room temperature.

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### SAFETY ASPECTS:

**VOC:** 995 Blocked Accelerator: 8.0 lb/gal 960 g/liter

**NOTICE:** Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.