

## 995 BLOCKED ACCELERATOR

**DESCRIPTION:** The 995 Blocked Accelerator is an additive to help extend potlife and promote faster cure times. 995 Blocked Accelerator may be used with any Utech Urethane topcoat or Clear to promote faster tape and dry times, while improving the overspray absorption during application

### PRODUCT & ADDITIVES:

**PRODUCT:** 995 Blocked Accelerator

**BASIC RAW MATERIALS:** —Special catalysts and additives  
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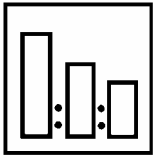


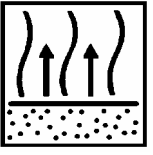
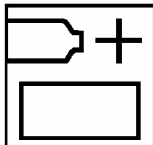

### APPLICATION:

**SUITABILITY:** 995 Blocked Accelerator is best used between 70°F to 90°F in:  
 —200 single stage topcoat —3.8 HSP single stage topcoat  
 —2.8 HSP single stage topcoat —All U-Tech clearcoats  
 —3.5 HSP single stage topcoat

**NOTE:** 995 Blocked Accelerator is not suitable for use in Polybase or Polybase Plus.

**MIXING RATIO:** Before adding 995 Blocked Accelerator, it is necessary to first prepare the topcoat, ready for spraying. To one gallon ready to spray material of any of these products, add up to 2-3 ounces or 15 –20 grams per RTS Quart of 995 Blocked Accelerator. Stir thoroughly.

Addition of 995 Blocked Accelerator in conjunction with 3.5 HSP single stage color.

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|----|---|--|----|--|---|
| 1. |  | The ready to spray paint contains acrylic resin, xylene and other ingredients and being mixed also contains isocyanates. | 5. |  | Stir thoroughly   |
| 2. |  | <b>3:1</b><br>3.5 HSP single stage color<br>3.5 Activator  | 6. |  | Spray one coat followed by a cross coat or two to three single flowing coats. |
| 3. |  | Use the U-Tech Measuring Stick .   | 7. |  | 10 minutes at 70°F (20°C)   |
| 4. |  | Add Up to 2-3 ounces to ready to spray gallon or 15-20 grams per RTS Quart of U-Tech urethane products.                  | 8. |  | 5 hours at 70°F (20°C)<br>25 minutes at 140°F (60°C)                          |



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**APPLICATION:** After the addition 995 Blocked Accelerator, the topcoat can be applied as specified in the Technical Data Sheet for the product chosen.

**NOTE:** **Do not use** in Polybase or Polybase Plus color.  
**Do not use** in any wet-on-wet sealer.

**CLEANING OF EQUIPMENT:** Use Extra strong Cleaning Solvent or lacquer thinner.

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### STOCK KEEPING:

**AVAILABILITY:**

**COLOR:** Clear

**CONTAINER SIZE:** 1 pint

**SHELF LIFE:** One year if stored unopened at room temperature.

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### SAFETY ASPECTS:

**VOC:** 995 Blocked Accelerator: 8.1 lb/gal 969 g/liter

**NOTICE:** Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.