

994 SUPER ACCELERATOR

DESCRIPTION: 994 Super Accelerator is a special formulation of a polyurethane catalyst and fast solvents. Super Accelerator can be used with any urethane systems to promote faster tape and dry times, which will help productivity in cold conditions.

PRODUCT & ADDITIVES:

PRODUCT: 994 Super Accelerator

BASIC RAW MATERIALS: —Special catalysts and additives
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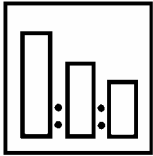


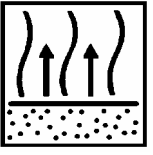
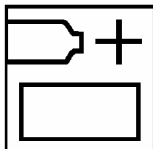
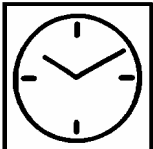
APPLICATION:

SUITABILITY: 994 Super Accelerator may be used in:
—200 single stage topcoat —3.8 HSP single stage topcoat
—2.8 HSP single stage topcoat —All U-Tech clearcoats
—3.5 HSP single stage topcoat

NOTE: 994 Super Accelerator is not suitable for use in Polybase or Polybase Plus basecoats.

MIXING RATIO: Before adding 994 Super Accelerator, it is necessary to first prepare the topcoat, ready for spraying. To one gallon ready to spray material of any of these products, add up to 2 ounces of 994 Super Accelerator per ready to spray Gallon or up to 15 Grams per RTS Quart. Stir thoroughly.

Addition of 994 Super Accelerator in conjunction with 3.5 HSP single stage colors.

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| 1. |  | The ready to spray paint contains acrylic resin, xylene and other ingredients and being mixed also contains isocyanates. | 5. |  | Stir thoroughly |
| 2. |  | 3:1
3.5 HSP single stage color
3.5 Activator | 6. |  | Spray one coat immediately followed by a cross coat. Two to three single flowing coats may also be applied. |
| 3. |  | Use the U-Tech Measuring Stick . | 7. |  | 7 minutes at 70°F (20°C) |
| 4. |  | Add Up to 2 ounces to ready to spray gallon or 15 Grams per RTS Quart of U-Tech urethane products. | 8. |  | 3 hours at 70°F (20°C)
40 minutes at 140°F (60°C) |



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APPLICATION: After the addition 994 Super Accelerator, the topcoat can be applied as specified in the Technical Data Sheet for the product chosen.

NOTE: **Do not use** in Polybase Plus.
Do not use in any wet-on-wet sealer.
Using 994 will drastically reduce the potlife of the color or clear coat
Baking topcoats with 994 added at high temperatures may reduce gloss.

CLEANING OF EQUIPMENT: Use Extra strong Cleaning Solvent or lacquer thinner.

STOCK KEEPING:

AVAILABILITY:

COLOR: Clear

CONTAINER SIZE: 994 Super Accelerator: pints

SHELF LIFE: One year if stored unopened at room temperature.

SAFETY ASPECTS:

READY TO SPRAY VOC: 994 Super Accelerator: 7.1 lb/gal 852 g/liter

NOTICE: Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.