

DURABILITY

HS21 Low VOC Clearcoat

A 2K High Solids Universal 2.1 LB/GAL VOC Clearcoat designed to offer maximum productivity and excellent appearance. High solids allow for a single wet coat application. This product can be sprayed in the most highly regulated areas. U-TECH HS 21 Clear offers excellent durability along with high gloss and can be applied over Polybase or Polybase Plus in as little as 20 minutes at 70 °F.



Product Features

- Excellent gloss
- Fast application and bake times
- One pass application
- Outstanding leveling characteristics

Technical Data:

Mixing Ratio:	4:1	Potlife:	2 Hours @ 70 °F
Substrates:	Any U-TECH Single Stage System Polybase, Polybase Plus	With 996 Accelerator:	3 Hours
		With 995 Accelerator:	2.5 Hours
Film Build:	1.7 - 2.0 Mil per Single Coat	Flash Time:	5 Minutes
Coats:	1 or 2 Coats	Dust Free:	30 Minutes
Bake Time:	30 Minutes with 995 Blocked Accelerator	Dry to Handle:	12 Hours @ 70 °F
		Dry to Polish:	45 Minutes @ 140 °F
			12 Hours @ 70 °F
		With 996 Accelerator:	5 Hours @ 70 °F
		Ready-to-Spray VOC:	2.1 lb./gal.
Gun Setup:	Pressure Feed (1.0 - 1.2) HVLV Gravity (1.4 - 1.5) HVLV Siphon (1.8 - 2.2)		
Notes: Two single coats will give excellent glamour appearance.			



U-TECH

DRIVEN BY DURABILITY



9000-8005