

DURABILITY

2K20 Primer Surfacer (Low VOC)

A 2.1 LB/GAL VOC high build primer surfacer that provides superior holdout and build with minimum application time. 2K20 is fast dry-to-sand with good sanding characteristics without clogging the sandpaper.



Product Features

- Good sandability
- Excellent fill and holdout
- Quick flash times for fast application
- One hour dry-to-sand
- Exceptional value

Technical Data:

Mixing Ratio:	4:1	Potlife:	30 Minutes @ 70°F
Substrates:	Existing Finishes	Flash Time:	5 Minutes per Coat
	Carbon Steel	Dry-to-Sand:	1 Hour @ 70°F
	Fiberglass		40 Minutes @ 140°F
	Body Filler	Dry-to-Sand:	1 Hour @ 70°F
	Cured and Sanded Metals	Sanding Grits:	320 to 600 Grit Dry or
	U-Tech SE58 Etching Primer LF		400 to 800 Wet
Coats:	1 - 3	Ready-to-Spray VOC:	2.1 lb./gal.
Dry Film Build:	1.0 - 1.2 Mils per Coat		
Gun Setup:	HVLP Gravity (1.7 - 2.0) HVLP Siphon (1.8 - 2.2)		
Notes: For large areas of bare metal use SE58 Etching Primer LF prior to application.			



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