

DURABILITY

2.8 Polyurethane System One Coat System

U-TECH 2.8 System High Solids Low VOC 2K Polyurethane is a single-stage topcoat. U-TECH 2.8 HSP is formulated from high solids acrylic urethane and polyurethane resins. 2.8 HSP has excellent hiding power that meets the productivity needs of the fleet market as well as the light commercial to heavy commercial markets. Single application process saves on time and material.



Product Features

- One pass application
- High gloss
- Outstanding leveling characteristics
- Chemical resistance

Technical Data:

Mixing Ratio:	3:1	Potlife:	1.5 Hours @ 70 °F
Substrates:	Sanded Existing finishes	With 995 Accelerator:	3 Hours @ 70 °F
	U-TECH Primers	With 996 Accelerator:	3.5 Hours @ 70 °F
	U-TECH Surfacer	Flash Time:	10 - 15 Minutes
Film Build:	1.6 Mils per Coat Dry	Dry to De-nib & Polish:	15 Hours @ 70 °F
		With 996 Accelerator:	30 Minutes @ 140 °F
			6 Hours @ 70 °F
		Ready-to-Spray VOC:	30 Minutes @ 140 °F
			2.8 lb./gal.
Gun Setup:	Pressure Feed (1.0 - 1.2) HVLP Gravity (1.4 - 1.5) HVLP Siphon (1.8 - 2.2)		
Notes: Accelerators increase the potlife and reduce dry time. Allow a 15 minute purge time before baking.			



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