



BASEFIX® 790

DESCRIPTION: Basefix 790 is a transparent adhesion promoter for use over any existing finish when blending or fading out. Basefix 790 will greatly increase adhesion as defined in specialty coatings categories.

PRODUCT: Basefix 790
BASIC RAW MATERIALS: Physically drying binders

APPLICATION:
SUITABLE SURFACES: Basefix 790 can be directly applied over:
—Any existing finish: degreased and properly abraded
—Any Sikkens preparatory product: degreased and properly abraded

APPLICATION: **As an adhesion promoter that must be used over reversible finishes before applying Autobase or Autobase Plus.** (Mixed as follows, Basefix 790 yields a VOC of less than 6.5 lb/gal)

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| 1. | | <p>100:50
Basefix 790
Reducer SRA 7.0</p> | <p>Mixing Ratio:
100 parts by volume of Basefix 790
50 parts by volume Reducer SRA 7.0</p> |
| 2. | | <p>1,2–3x1
HVLP–Siphon
0.071"–0.087" (1.8–2.2 mm)
HVLP–Gravity
0.051"–0.059" (1.3–1.5 mm)
Max 10 psi (0.8 bar)</p> | <p>Application Method: When blending or painting over a lacquer or other type of sensitive finish, apply 2 or 3 single coats of Basefix 790 reduced with Reducer SRA 7.0. The Autobase or Autobase Plus should always remain within the area sprayed with Basefix 790.</p> |
| 3. | | <p>3–5 minutes at 70°F (20°C)</p> | |
| 4. | | <p>10–15 minutes at 70°F (20°C)</p> | |
| 5. | | <p>Apply Autobase or Autobase Plus</p> | |



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- CLEANING OF EQUIPMENT:** Clean the spray gun with Sikkens Cleaning Solvent 790.
- RECOATBILITY:** Sanding will become necessary after 8 hours at 70°F (20°C).
- NOTE:** Always make sure the clearcoat covers the entire area of Basefix 790.
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STOCK KEEPING:

- COLOR:** Clear
- CONTAINER SIZE:** 1 quart (946 ml) and 1 gallon (3.785 lt)
- SHELF LIFE:** Two years if stored in original container at room temperature.
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SAFETY ASPECTS:

- READY TO SPRAY VOC:** Basefix 790 /Reducer SRA 7.0
(100:50): 6.4 lb/gal 770 g/liter

- NOTICE:** Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an organic vapor respirator or air supplied respirator when exposed to vapors or spray mist.